

REVISIONS		DATE APPROVED	
SYM.	DESCRIPTION		
.394 D/A	.389 D/A		
.008 .004	.560 D/A .555 D/A		
<p><i>VIEW 10 X SIZE</i></p>			
<p><i>VIEW 10 X SIZE</i></p>			
<p><i>VIEW 10 X SIZE</i></p>			
<p><i>ETCH - "SCAV OIL BUSH"</i></p> <p><i>ETCH - "PRESS OIL BUSH"</i></p> <p><i>METAL STAMP PER NOTE /</i></p> <p><i>ETCH - "PRESS OIL BUSH"</i></p> <p><i>.016 R RELIEF</i></p> <p><i>.016 R RELIEF</i></p>			
<p><i>.394 D/A</i></p> <p><i>.16 X 45° CHAM</i></p> <p><i>.7 1/16 D/A</i></p> <p><i>2 5/8</i></p> <p><i>.607 D/A</i></p> <p><i>.607 D/A</i></p> <p><i>.9 1/16 D/A</i></p> <p><i>.016 R</i></p> <p><i>.709</i></p> <p><i>.705</i></p> <p><i>.3 8</i></p> <p><i>.16 X 45° CHAM</i></p> <p><i>VIEW 2 X SIZE</i></p>			
<p><i>BENCH TOP (REF)</i></p> <p><i>BUSHING (REF)</i></p> <p><i>PRESSURE OIL PUMP BODY (REF)</i></p> <p><i>BUSHING (REF)</i></p> <p><i>TOOL (REF) ACTUAL SIZE</i></p> <p><i>BENCH TOP (REF)</i></p> <p><i>BUSHING (REF)</i></p>			
<p><i>NOTES:</i></p> <ol style="list-style-type: none"> 1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING: <ol style="list-style-type: none"> a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. b) VENDOR NAME OR TRADEMARK. 2. CADMIUM PLATE PER AMS 2400 DIM. MUST BE MET AFTER PLATING 			
<p><i>6798050</i></p>			
<p><i>BREAK SHARP EDGES .020 MAX.</i></p>			
<p>UNLESS OTHERWISE SPECIFIED</p>			
<p>TOL. ON ANGLES $\pm 1^\circ$</p>			
<p>TOL. ON 3 PLACE DIMENSIONS $\pm .010$</p>			
<p>TOL. ON 4 PLACE DIMENSIONS $\pm .001$</p>			
<p>4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC</p>			
<p>ENGR. 1 F.G.W. 5-1-66</p>			
<p>ENGR. 2 D.M.M. 5-31-66</p>			
<p>ENGR. 3 E.R. 6-1-66</p>			
<p>HEAT TREAT. H/DN 36-40 RC FINAL R.H. 6-1-66</p>			
<p>REVIEW APPROVAL</p>			
<p><i>USED ON ENGINE MODEL:</i> <i>T63-A-5A</i></p>			
<p><i>SURFACE TREAT. SEE NOTE</i></p>			
<p><i>INSPECTION</i></p>			
<p><i>SIZE DWG. NO.</i></p>			
<p><i>Allison C 6798050</i></p>			
<p><i>SCALE NOTED</i></p>			
<p><i>CODE IDENT 73342 SHEET 1 OF 1</i></p>			
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